

# DATA SHEET

## G-2

### Ceramic Core Material

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#### Description

General core type with an intermediate particle size distribution for Equiax castings.

#### Major Chemistry

Silica (SiO<sub>2</sub>), % 70

Zircon (ZrSiO<sub>4</sub>), % 30

#### Trace Element Analysis

Iron (Fe), ppm < 900

Bismuth (Bi), ppm < 1

Lead (Pb), ppm < 25

Silver (Ag), ppm < 25

Antimony (Sb), ppm < 25

Tin (Sn), ppm < 25

Zinc (Zn), ppm < 50

#### Physical Properties

Modulus of rupture (4-point), psi 1750

Length shrinkage (mold-to-fired), % 0.6

Chord shrinkage (mold-to-fired), % 0.8

Thermal expansion coefficient  
(25 - 1000°C), ppm/°C 1.3

Bulk density, g/cc 1.9

Apparent density, g/cc 2.6

Porosity, % 28

Absorption, % 15

Cristobalite content  
(after fire), % 1

Cristobalite content  
(after 15 min. at 1390°C), % 5

Leachability  
(30% boiling KOH, 30 g sample,  
30 min.), % 100

#### Core – Metal Reaction Compatibility

Most nickel based Equiax alloys.

Please note that all values quoted are based on test pieces and may vary according to component design. These values are not guaranteed in anyway whatsoever and should only be treated as indicative and for guidance only. Jul.28, 2015