

## Data Sheet

# ZTA (Mac-ZTA20W)

### Description

Alumina-based material with mechanical properties enhanced by the addition of yttria partially-stabilised zirconia.

Typically contains in excess of **80% Al<sub>2</sub>O<sub>3</sub>** with the remainder comprising mainly **ZrO<sub>2</sub>** and **HfO<sub>2</sub>** in combination, plus a small percentage of **Y<sub>2</sub>O<sub>3</sub>**.

### Prime Features:

- Very fine grain microstructure
- High mechanical strength
- Enhanced fracture toughness and thermal shock resistance
- Resists chemical attack and abrasion
- High dielectric strength

### Typical Applications:

- Special ballistic applications
- Pump and valve components for chemical processing duties where toughness and strength are required, together with resistance to wear and corrosion at elevated temperatures

### Specifications

- Quality Assurance to ISO 9002

### Production Capabilities:

- Isostatic and dry pressing, green machining
- CNC grinding and lapping to very tight tolerances
- High temperature brazing of assemblies
- Prototype, batch and volume production

### Physical Properties

|  |                                  |
|--|----------------------------------|
| Colour                                     | White                            |
| Grain Size                                 | 2.0 µm                           |
| Thermal Conductivity (Calculated)          | 20 W/m.K                         |
| Porosity (apparent)                        | 0 (fully dense) % nominal        |
| Grain Size                                 | 430 µm                           |
|  | 62,000 µm                        |
| Thermal Expansion Coefficient              | 8.3 @RT-400C 10 <sup>-6</sup> /C |
| Bulk Density (fired)                       | 4.32 Mg/m <sup>3</sup>           |
|  | 0.156 lb/in <sup>3</sup>         |
| Young's modulus (ASTM C623 Mod)            | 350 MPa                          |
|  | 51 M.lb/in <sup>2</sup>          |
| Shear modulus (ASTM C623 Mod)              | 145 GPa                          |
|  | 22 M.lb/in <sup>2</sup>          |
| Poisson's ratio (ASTM C623 Mod)            | 0.24                             |
| Dielectric strength (ASTM D3755 Mod)       | 85.3 dc kV/mm                    |
|  | 2166 V/mil                       |
| Dielectric constant (ASTM D150 & D257 Mod) | 12.5 K <sup>1</sup> @ 1kHz       |
| Dissipation factor (ASTM D150 & D257 Mod)  | 1x10 <sup>-2</sup> tan δ, @ 1kHz |
| Volume resistivity (ASTM D150 & D257 Mod)  | 9x10 <sup>12</sup> ohm.cm @ 100C |

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